

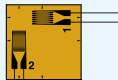
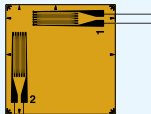
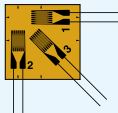
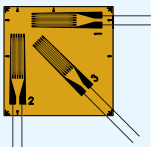



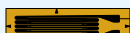




POST-YIELD (Large strain) MEASUREMENT
STRAIN GAUGES series YEF/YF/YHF

Self-temperature-compensation : Not available



LARGE STRAIN MEASUREMENT

Gauge pattern	Basic type	Gauge size		Backing		Resistance Ω																																																					
		L	W	L	W																																																						
<div>series YEF</div> <p>These gauges are applicable to the measurement of large strain up to 10~15%. Also these withstand the repeated strain in elastic range (at strain level $\pm 1500 \times 10^{-6}$ strain) like ordinary strain gauges. However, these are not applicable to the measurement of repeated strain in a large range.</p> <div>CE</div> <div>Single element</div> <div> YEFLA-2</div> <div> YEFLA-5</div> <div>0°/90° 2-element plane Rosette</div> <div> YEFCA-2</div> <div> YEFCA-5</div> <div>0°/45°/90° 3-element plane Rosette</div> <div> YEFRA-2</div> <div> YEFRA-5</div> <div>Operating temperature range</div> <div>-20°C  +80°C</div> <div>Applicable adhesives</div> <table><tr><td>CN</td><td>-20 ~ +80°C</td></tr><tr><td>CN-Y</td><td>-20 ~ +80°C</td></tr></table> <div>Strain limit in room-temperature</div> <div>10 ~ 15%</div> <div>Example of type number designation</div> <div>YEFLA-2 -3LJC-F</div> <div>Length in meter and type of integration leadwire CE compliant</div> <div>Basic strain gauge type, gauge length</div> <table><tr><td colspan="7">Each package contains 10 gauges.</td></tr><tr><td>Single element</td><td>YEFLA-2</td><td>2</td><td>1.8</td><td>7.5</td><td>4</td><td>120</td></tr><tr><td></td><td>YEFLA-5</td><td>5</td><td>1.9</td><td>12</td><td>4</td><td>120</td></tr><tr><td>0°/90° 2-element Rosette</td><td>YEFCA-2</td><td>2</td><td>1.8</td><td>10</td><td>10</td><td>120</td></tr><tr><td></td><td>YEFCA-5</td><td>5</td><td>2</td><td>14.5</td><td>14.5</td><td>120</td></tr><tr><td>0°/45°/90° 3-element Rosette</td><td>YEFRA-2</td><td>2</td><td>1.8</td><td>10</td><td>10</td><td>120</td></tr><tr><td></td><td>YEFRA-5</td><td>5</td><td>2</td><td>14.5</td><td>14.5</td><td>120</td></tr></table>							CN	-20 ~ +80°C	CN-Y	-20 ~ +80°C	Each package contains 10 gauges.							Single element	YEFLA-2	2	1.8	7.5	4	120		YEFLA-5	5	1.9	12	4	120	0°/90° 2-element Rosette	YEFCA-2	2	1.8	10	10	120		YEFCA-5	5	2	14.5	14.5	120	0°/45°/90° 3-element Rosette	YEFRA-2	2	1.8	10	10	120		YEFRA-5	5	2	14.5	14.5	120
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<div>series YF</div> <p>These gauges are applicable to the measurement of large strain up to 15 to 20%. These are not applicable to the measurement of repeated strain in elastic range as well as in large range.</p> <div>CE</div> <div>Single element</div> <div> YFLA-2</div> <div> YFLA-5</div> <div> YFLA-10</div> <div> YFLA-20</div> <div>Operating temperature range</div> <div>-20°C  +80°C</div> <div>Applicable adhesives</div> <table><tr><td>CN</td><td>-20 ~ +80°C</td></tr><tr><td>CN-Y</td><td>-20 ~ +80°C</td></tr></table> <div>Strain limit in room-temperature</div> <div>15 ~ 20%</div> <div>Example of type number designation</div> <div>YFLA-2 -3LJC-F</div> <div>CE compliant leadwire</div> <div>Length in meter and type of integration leadwire</div> <div>Basic strain gauge type, gauge length</div> <table><tr><td colspan="7">Each package contains 10 gauges.</td></tr><tr><td></td><td>YFLA-2</td><td>2</td><td>1.8</td><td>7.5</td><td>4</td><td>120</td></tr><tr><td></td><td>YFLA-5</td><td>5</td><td>1.9</td><td>12</td><td>4</td><td>120</td></tr><tr><td></td><td>YFLA-10</td><td>10</td><td>2.6</td><td>16.6</td><td>4.9</td><td>120</td></tr><tr><td></td><td>YFLA-20</td><td>20</td><td>1.8</td><td>26</td><td>3.7</td><td>120</td></tr></table>							CN	-20 ~ +80°C	CN-Y	-20 ~ +80°C	Each package contains 10 gauges.								YFLA-2	2	1.8	7.5	4	120		YFLA-5	5	1.9	12	4	120		YFLA-10	10	2.6	16.6	4.9	120		YFLA-20	20	1.8	26	3.7	120														
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POST-YIELD (Large strain) MEASUREMENT STRAIN GAUGES series YEF/YF/YHF

LARGE STRAIN MEASUREMENT

Gauge pattern

Basic type

Gauge size L W

Backing L W

Resist- ance Ω

series YHF

These gauges are developed for the measurement of very large strain up to 30~40%. These are not applicable to the measurement of repeated strain in elastic range as well as in large range.



Operating temperature range
-30°C +80°C

Applicable adhesives

CN	-30 ~ +80°C
CN-Y	-30 ~ +80°C

Strain limit in room-temperature

30 ~ 40%

Example of type number designation

YHFLA-2 -3LJC-F

↑ Length in meter and type of integration leadwire
CE compliant
↑ Basic strain gauge type, gauge length

Single element

= YHFLA-2

= YHFLA-5



Each package contains 10 gauges.

YHFLA-2	2	1.5	8	2.7	120
YHFLA-5	5	1.7	11	3	120

Recommendable integral leadwire for YEF/YF/YHF series

Application	CE compliant Leadwires	Operating temperature (°C)	Leadwire code exampled
General use (temperature unchanged during measurement)	Paralleled vinyl LJC-F	-20~ +80	YEFLA-2-3LJC-F YFLA-2-3LJC-F
		-20~ +80	YHFLA-2-3LJC-F
General use	3-wire paralleled vinyl LJCT-F	-20~ +80	YEFLA-2-3LJCT-F YFLA-2-3LJCT-F
		-20~ +80	YHFLA-2-3LJCT-F

Point

■ Performance of YEF/YF/YHF

Series	Strain measurement	Fatigue limit at room temperature* ¹	Self-temperature compensation	Change of apparent strain due to cyclic loading of large strains* ²	Applications
YEF	10~15%	5×10^5 cycles	Not available	2000×10^{-6} strain/10 cycles	Measurement of repeated strain in elastic range.
YF	15~20%	1×10^2 cycles	Not available	2000×10^{-6} strain/10 cycles	
YHF	30~40%	2×10^4 cycles	Not available	Not available	
F	5%	1×10^6 cycles	Effective	400×10^{-6} strain/10 cycles	Measurement of repeated strain in elastic range.

*¹ : The number of repetitions at which the indicated strain value changes by 100×10^{-6} strain or more by applying repeated strain of approx. $\pm 1,500 \times 10^{-6}$ strain at 15Hz

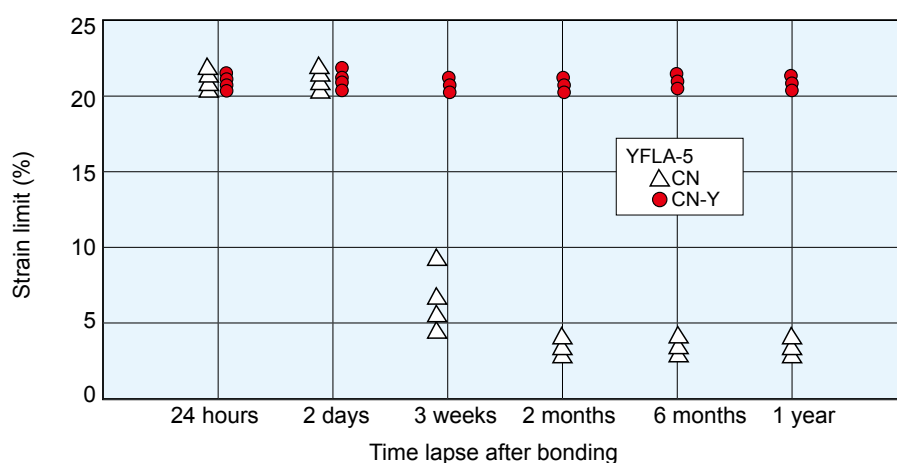
*² : Change of indicated strain by applying a repeated strain of approx. $\pm 10,000 \times 10^{-6}$ strain at a speed of 4 minutes per cycle.

■ Adhesive for YEF/YF/YHF series gauges

These strain gauges should be bonded with CN or CN-Y adhesive. If measurement is made a few days or longer after the strain gauge bonding, the CN-Y should be used. Measurement of large strain is possible even after one year of bonding the strain gauge with the CN-Y adhesive, provided that the specimens are stored at room temperature without any unfavorable conditions (moisture, direct sunlight, etc.).

■ CN adhesive variation with time

Though CN adhesive is normally used for large elongation strain measurement, the strain limit gradually decreases with the number of days following strain gauge installation. This variation with time occurs as a consequence of exposure to direct sunlight (UV), temperature and humidity, as well as the number of days since installation. The following shows an example of the results of testing performed by TML for the effects of adhesive variation with time. While these results show marked differences due to the exposure conditions of the test specimens (temperature and humidity), they also show that the strain limits for strain gauges decrease as time passes after installation. While this does not pose a problem in ordinary strain measurement, TML recommends that the measurement ends in 1 or 2 days after installation in the case of large elongation strain measurement. If the strain gauge is to be left for a long period after being installed, use the CN-Y adhesive.



■ Countermeasure in case there is a span between gauge installation and start of measurement

Store the test specimen with the attached strain gauge in a cool, dark and dry location.
Use the CN-Y adhesive. (Refer to the instructions provided).

■ Repeatability of Post-Yield strain gauges

Post-Yield strain gauges can be used once to measure large elongation strain, but cannot be used for measurement of repeated large elongation strain. When repeated testing is performed in a strain range exceeding 5000×10^{-6} , the strain gauge experiences zero drift. Note that the amount of drift varies depending on factors such as the type of strain gauges and the level and frequency of strain.